

Product handling information sheet**MB-Seal® sealing elements****1. manufacturer / supplier**

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2. product description

Product/product :	MB-Seal® sealing element
Characterisation	Thermoplastic material
Ingredients subject to labelling	none
Classification according to REACH	Product
Notes	none

3. processing instructions

Cutting data for milling (please only use freshly ground tools with which no metal or similar has yet been processed)

Cutting data for milling HSS

milling cutters

Clearance angle : 4-16°

rake angle : 5 -11 °

Cutting speed : 240- 510 m/min.

4. dangers

Special hazards for humans and the environment	none
Notes	none

5. handling and storage

Handling	Product can be processed with standard machines and tools. Before processing, the product should be at room temperature or stored in a normal climate for at least 24 hours.
Storage recommendation	Horizontal, dry, protection from the weather
Notes	none

6. transport

Transport	No dangerous goods in the sense of the transport regulations
Notes	-

7. fire fighting

Suitable extinguishing agents	Water, foam, dry extinguishing agent, carbon dioxide
Possible combustion products	Carbon monoxide
Required protective equipment	Complete protective equipment for Firefighters using self-contained breathing apparatus
Notes	Cool melted product with water, collect extinguishing water and fire residues and dispose of according to local regulations. Dispose of in accordance with official regulations. For

	Cool skin burns caused by molten material with cold water and then have them treated clinically
8. disposal	
Waste code no.	12 01 05 plastic shavings and turnings 07 02 13 Plastic waste
Waste disposal	The material can be disposed of as household waste or sent to a suitable incineration plant in compliance with local regulations.



9 Labelling and regulations	
Labelling according to EEC directives	Not subject to labelling
Notes	none
10. information on REACH	
In accordance with EC Directive 1907/2006/EC (REACH), Article 3, No. 3, our products are not subject to registration. The European regulation (EV) on chemicals no. 1907/2006 (REACH), which came into force on 1 June 2007, only prescribes safety data sheets (SDS) for hazardous substances and preparations. Our products are articles according to REACH, therefore no SDS regulation applies	
11. other information	
The above information is based on our current state of knowledge and does not constitute a warranty of properties. The recipient of our products is responsible for observing existing laws and regulations.	
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